

TECHNOMELT KS 220/1

Known as Dorus KS 220/1

April 2013

PRODUCT DESCRIPTION

TECHNOMELT KS 220/1 provides the following product characteristics:

Technology	EVA
Product Type	Hotmelt
Application	Edgebanding
Appearance	Granules natural white

Application Areas

- Edgebanding as from feedrates of 10 m/min on throughfeed machines
- Edgebanding as from feedrates of 6 m/min on contour machines
- Edging material: veneer, melamine, polyester, HPL*, PVC*, ABS*, PP*

* Suitability depends on the individual characteristics of the edging material and how it is primed.

Product Properties

- Low viscosity
- Permits low machine speed
- Clean running
- Very good wetting
- Produces tight joints
- High final bond strength
- High glue mileage

Technical Data

TECHNOMELT KS 220/1:

Softening Point, Ring & Ball, °C	~105
Viscosity, Brookfield -, 200 °C, mPa.s	~90,000
Heat Resistance, °C Tested with 0.6 mm oak veneer using the Henkel method of increasing temperature.	~85

DIRECTIONS OF USE

Preliminary Statement

Prior to application it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Instructions for Use

Working Temperature

Recommended working temperature:	
in the melting container, °C	180 to 190
at the application roller, °C	180 to 190

Safety

Hotmelt adhesives give off vapours even when the specified working temperature is not exceeded. The smells emitted may often cause irritation. When the specified temperatures are considerably exceeded over a longer period of time, there is the additional danger of decomposition products being given off. Therefore measures to draw off the vapours need to be taken, e.g. through the provision of extraction equipment.

STORAGE

Store in the original tightly closed packaging in a cool, dry place.

Shelf life

Shelf-life (in unopened original packaging), years 2

Classification:

Please refer to the corresponding **safety data sheets** for details on:

Hazardous Information

Transport Regulations

Safety Regulations

ADDITIONAL INFORMATION**Disclaimer****Note:**

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