



# DORUS DD 060

June 2011

## PRODUCT DESCRIPTION

DORUS DD 060 provides the following product characteristics:

<b>Technology</b>	PVA Dispersion
<b>Product Type</b>	Dowel Glue
<b>Application</b>	Assembly
<b>Appearance</b>	white transparent after drying

## Application Areas

- For automatic knot plugging and dowel insertion
- Suited for pumps with compression ratio of 2 to 1

## Product Properties

- Low viscosity
- Good spraying properties
- Long open time
- Fast setting
- Gives transparent, tough-elastic glue joint
- Highest bonding strength with wood and furniture gluing
- Easy cleaning

## Technical Data

### DORUS DD 060:

Minimum film formation temperature, °C (MFFT) DIN 53787	~+3
Viscosity, Brookfield - RVT, 2/20/20, mPa.s ISO 2555	300 to 350
pH value (20 °C) ISO 976	7 to 10

## DIRECTIONS OF USE

### Preliminary Statement

Prior to application it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

## Instructions for Use

The working temperature of the workpiece and glue should be at least + 10°C.

Surfaces to be bonded must be clean and close fitting

The glue is supplied ready for use. If required, it can be thinned with water up to 3 %.

## Cleaning

Equipment used to apply the glue may be cleaned easily using cold or luke-warm water before the adhesive has dried hard. Hard dried glue remnants have to be removed mechanically.

## STORAGE

Store in the original tightly closed container in a cool, dry place away from frost.

Stir well before use.

Storage life up to 12 months.

## Classification:

Please refer to the corresponding **safety data sheets** for details on:

### Hazardous Information

### Transport Regulations

### Safety Regulations

## ADDITIONAL INFORMATION

### Disclaimer:

The Information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention. This datasheet replaces all former versions.

Reference 0.0

